

MATERIAL NUMBER 1.3247 · CLASS 1.3

M30

Material no. 1.3247

also listed as HS2-9-1-8

Chemical composition, mechanical and physical property values, and 28 standard designations from 14 regions.

DENSITY 8.01 g/cm³	OTHER DESIGNATIONS 28 in 14 regions	PROPERTY VALUES 11 on file
------------------------------	---	--------------------------------------

Chemical composition

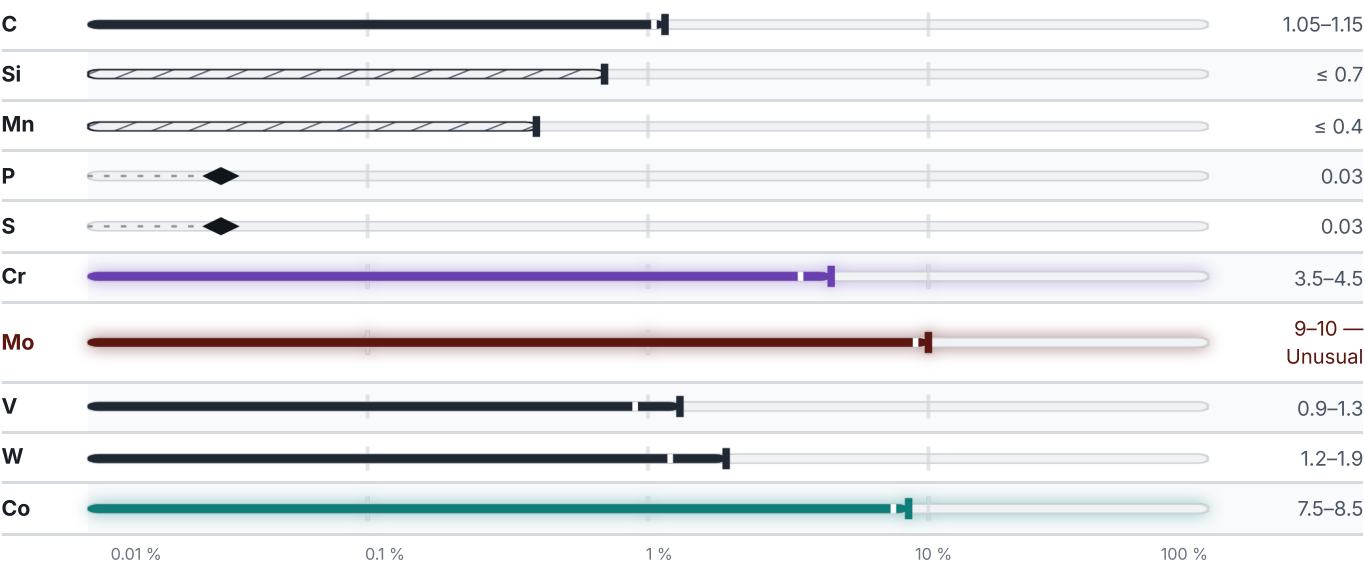
Mass fraction in %

What this alloy is



● Iron — the balance, never listed by a standard — 73.6 % ● Mo — 9.5 % ● Co — 8 % ● Cr — 4 % ● Traces & impurities · 4.9 %

Logarithmic scale, 0.01 % to 100 % — every value here compares directly, decade by decade.



The scale is logarithmic, not the element's raw share of the alloy — the only honest way to fit 0.01 % and 100 % in one picture, and it means every value here can be compared with every other.

Predicted transformation temperatures

Not enough recorded composition to predict a transformation temperature for this grade — missing: Ni.

Mechanical properties

3 values across 3 conditions

CONDITION · DIMENSION	HB
Annealed	277
SOFT ANNEALED	HB
Soft annealed	277
CONDITION · DIMENSION	HB
(annealing) , GOST 19265-73	285

Physical properties

1 values

PROPERTY	VALUE	UNIT
Density	8.01	g/cm³

Heat treatment

4 regimes

STEP	TEMPERATURE	MEDIUM
source joins the operations with + / procedural order		
Preheating	800–900 °C	—
Quenching	1170–1190 °C	—
Tempering	550 °C	—
Annealing	Temperature not stated	—
source joins the operations with + / procedural order		
Quenching	Temperature not stated	—
Tempering	Temperature not stated	—
Annealing	Temperature not stated	—

Designations across standards

28 designations · 5 documented as identical

United States8		Spain2	
T11342	This grade's own nameuns	7-4-2-5	une
T11342 / T11842	uns	F.5615	une
M30	aisi-sae		
M42	This grade's own nameaisi-sae	International	1
M47	aisi-sae	HS2-9-1-8	iso
T11330	aisi-sae		
T11342	aisi-sae	Japan	1
T11347	aisi-sae	SKH59	jis
Russia / CIS4		China1	
R2AM9K	gost	W2Mo9Cr4VCo8	gb
R2M10K8	gost		
R2AM9K5	gost	Italy	1
P2AM9K5	gost	HS2-9-1-8	uni
Europe2		Poland1	
HS2-9-1-8	This grade's own namedin-en	SK8M	pn
S 2-10-1-8	This grade's own namedin-en		
United Kingdom2		Hungary1	
BM42	bs	R11	msz
BT42	bs		
France2		Bulgaria1	
HS2-9-1-8	afnor	R2M8K5F2	bds
Z110DKCWV09-08-04-02-01	afnor	South Korea	1
		SKH59	This grade's own nameks

Note on use. The data is compiled to the best of our knowledge from publicly available standards and manufacturer documentation. It replaces neither material testing nor an inspection document to EN 10204. Please request a mill certificate to EN 10204 2.1, 3.1 or 3.2 together with your enquiry. The standard in its current valid edition always prevails.

Enquiry about M30

Quotation, availability, mill certificate or a technical question — directly on the material page.

Start an enquiry

DATASHEET ONLINE	GRADE SEARCH	MATERIAL NO.	ISSUED
View the material page	Search all grades	1.3247	Aug 20, 2026