

MATERIAL NUMBER 1.1209 · CLASS 1.1

# 1.1209

Chemical composition, mechanical and physical property values, and 15 standard designations from 8 regions.

|                              |                                              |                                     |
|------------------------------|----------------------------------------------|-------------------------------------|
| DENSITY<br><b>7.85</b> g/cm³ | OTHER DESIGNATIONS<br><b>15</b> in 8 regions | PROPERTY VALUES<br><b>9</b> on file |
|------------------------------|----------------------------------------------|-------------------------------------|

Chemical composition

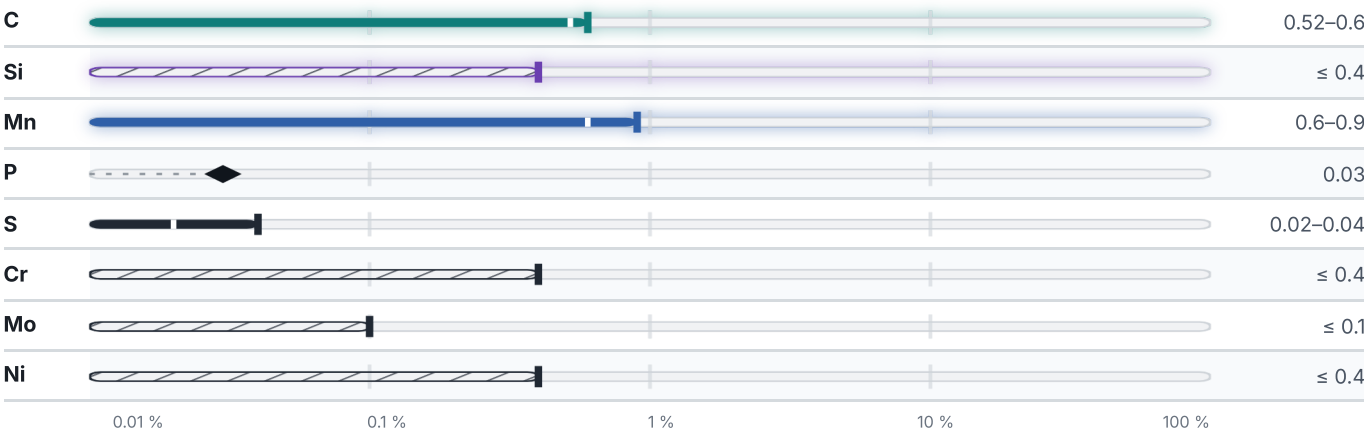
Mass fraction in %

What this alloy is



● Iron — the balance, never listed by a standard — 97.3 % ● Mn — 0.8 % ● C — 0.6 % ● Si — 0.4 % ● Traces & impurities · 1 %

Logarithmic scale, 0.01 % to 100 % — every value here compares directly, decade by decade.



The scale is logarithmic, not the element’s raw share of the alloy — the only honest way to fit 0.01 % and 100 % in one picture, and it means every value here can be compared with every other.

Predicted transformation temperatures

computed from composition · °C

|                                |                                |                                |                               |
|--------------------------------|--------------------------------|--------------------------------|-------------------------------|
| PREDICTED AE3<br><b>744</b> °C | PREDICTED AE1<br><b>723</b> °C | PREDICTED ACM<br><b>687</b> °C | PREDICTED BS<br><b>547</b> °C |
|--------------------------------|--------------------------------|--------------------------------|-------------------------------|

## Mechanical properties

8 values across 3 conditions

| NORMALIZED                      | RM<br>N/mm <sup>2</sup> | A<br>% |
|---------------------------------|-------------------------|--------|
| ≤ 16                            | 680                     | 11     |
| 16 – 100                        | 640                     | 12     |
| 100 – 250                       | 620                     | 12     |
| TREATED TO IMPROVE SHEARABILITY |                         | HB     |
| Treated to improve shearability |                         | 255    |
| SOFT ANNEALED                   |                         | HB     |
| Soft annealed                   |                         | 229    |

## Physical properties

1 values

| PROPERTY | VALUE | UNIT              |
|----------|-------|-------------------|
| Density  | 7.85  | g/cm <sup>3</sup> |

## Designations across standards

15 designations · 4 documented as identical

|                                           |          |                                |        |
|-------------------------------------------|----------|--------------------------------|--------|
| <b>United States</b>                      | 4        | <b>Poland</b>                  | 2      |
| G10550 <span>This grade's own name</span> | uns      | 55                             | pn     |
| G10600                                    | uns      | 60                             | pn     |
| 1055 <span>This grade's own name</span>   | aisi-sae | <b>France</b>                  | 1      |
| 1060                                      | aisi-sae | XC55H1u                        | afnor  |
| <b>Spain</b>                              | 3        | <b>International</b>           | 1      |
| C55K1                                     | une      | C55M2                          | iso    |
| F1155                                     | une      | <b>Italy</b>                   | 1      |
| F1155(1)                                  | une      | C55                            | uni    |
| <b>Europe</b>                             | 2        | <b>Australia / New Zealand</b> | 1      |
| C55R <span>This grade's own name</span>   | din-en   | 1055                           | as-nzs |
| Cm 55 <span>This grade's own name</span>  | din-en   |                                |        |

**Note on use.** The data is compiled to the best of our knowledge from publicly available standards and manufacturer documentation. It replaces neither material testing nor an inspection document to EN 10204. Please request a mill certificate to EN 10204 2.1, 3.1 or 3.2 together with your enquiry. The standard in its current valid edition always prevails.

### Enquiry about 1.1209

Quotation, availability, mill certificate or a technical question — directly on the material page.

[Start an enquiry](#)

DATASHEET ONLINE

[View the material page](#)

GRADE SEARCH

[Search all grades](#)

MATERIAL NO.

1.1209

ISSUED

Aug 20, 2026