

MATERIAL NUMBER 1.6657 · CLASS 1.6

131

Material no. 1.6657

also listed as 14NiCrMo13-4

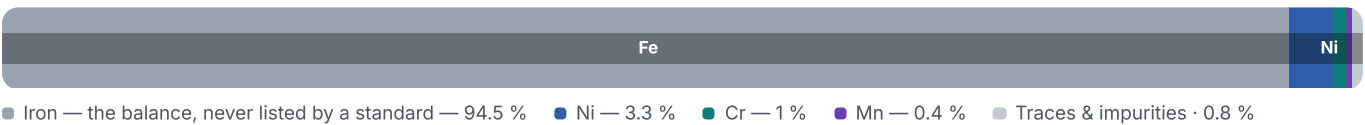
Chemical composition, mechanical and physical property values, and 40 standard designations from 14 regions.

|                                          |                                               |                                      |
|------------------------------------------|-----------------------------------------------|--------------------------------------|
| DENSITY<br><b>7.85</b> g/cm <sup>3</sup> | OTHER DESIGNATIONS<br><b>40</b> in 14 regions | PROPERTY VALUES<br><b>16</b> on file |
|------------------------------------------|-----------------------------------------------|--------------------------------------|

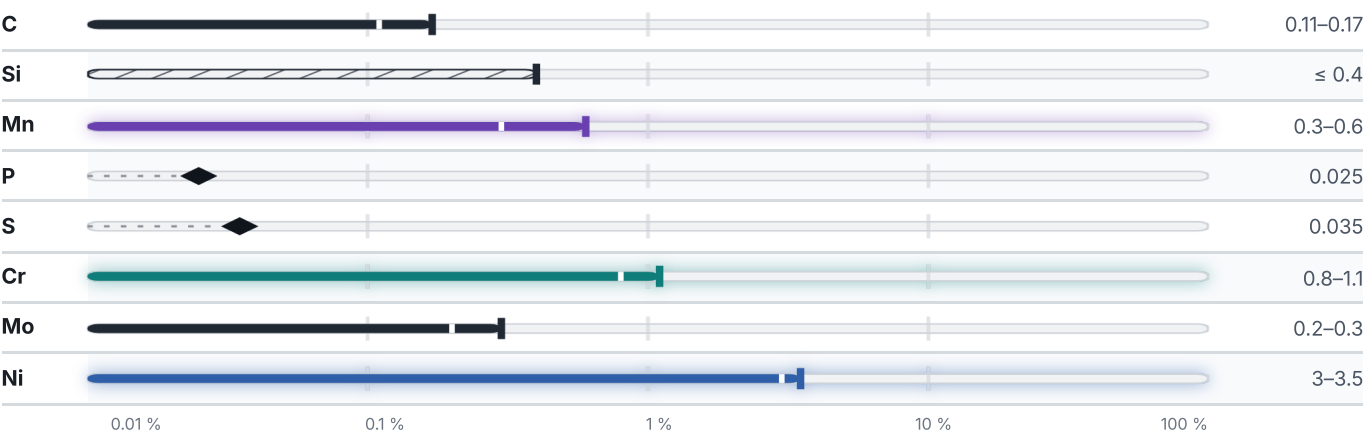
Chemical composition

Mass fraction in %

What this alloy is



Logarithmic scale, 0.01 % to 100 % — every value here compares directly, decade by decade.



The scale is logarithmic, not the element's raw share of the alloy — the only honest way to fit 0.01 % and 100 % in one picture, and it means every value here can be compared with every other.

Predicted transformation temperatures

This grade's composition falls outside the published model's validated range (a low-alloy composition window), so no transformation temperature is predicted here.

## Mechanical properties

11 values across 7 conditions

|                                                          |                         |                         |         |        |                          |
|----------------------------------------------------------|-------------------------|-------------------------|---------|--------|--------------------------|
| TREATED TO IMPROVE SHEARABILITY                          |                         |                         |         |        | HB                       |
| Treated to improve shearability                          |                         |                         |         |        | 255                      |
| SOFT ANNEALED                                            |                         |                         |         |        | HB                       |
| Soft annealed                                            |                         |                         |         |        | 241                      |
| TREATED TO HARDNESS RANGE                                |                         |                         |         |        | HB                       |
| Treated to hardness range                                |                         |                         |         |        | 187–241                  |
| TREATED TO FERRITE-PEARLITE STRUCTURE AND HARDNESS RANGE |                         |                         |         |        | HB                       |
| Treated to ferrite-pearlite structure and hardness range |                         |                         |         |        | 166–217                  |
| QUENCHING AND DRAWING                                    | RM<br>N/mm <sup>2</sup> | RE<br>N/mm <sup>2</sup> | A5<br>% | Z<br>% | KCU<br>kJ/m <sup>2</sup> |
| Ø 15                                                     | 1130                    | 835                     | 12      | 50     | 980                      |
| CONDITION · DIMENSION                                    |                         |                         |         |        | HB                       |
| (annealing) , GOST 4543-71                               |                         |                         |         |        | 269                      |
| CONDITION · DIMENSION                                    |                         |                         |         |        | RM<br>N/mm <sup>2</sup>  |
| 200                                                      |                         |                         |         |        | 1200                     |

## Physical properties

8 values

|                       |                          |          |                              |                   |
|-----------------------|--------------------------|----------|------------------------------|-------------------|
| CONDITION · DIMENSION | RHO<br>g/cm <sup>3</sup> | E<br>GPa | ALPHA<br>10 <sup>-6</sup> /K | LAMBDA<br>W/(m·K) |
| 20                    | 7.95                     | 200      | –                            | –                 |
| 100                   | 7.93                     | 165      | 11.7                         | 36                |
| 200                   | 7.9                      | 141      | 12.2                         | 36                |
| 300                   | 7.86                     | –        | 12.7                         | 35                |
| 400                   | 7.83                     | 139      | 13.1                         | 35                |
| 500                   | 7.8                      | –        | 13.5                         | 34                |
| 600                   | 7.76                     | –        | 13.9                         | 33                |
| 700                   | –                        | –        | –                            | 32                |
| 800                   | –                        | –        | –                            | 30                |

| PROPERTY                 | VALUE | UNIT              |
|--------------------------|-------|-------------------|
| Density                  | 7.85  | g/cm <sup>3</sup> |
| Transformation point Ac1 | 700   | °C                |
| Transformation point Ac3 | 810   | °C                |
| Transformation point Ar3 | 400   | °C                |
| Transformation point Ar1 | 350   | °C                |

## Technological properties

| PROPERTY           | VALUE             | UNIT |
|--------------------|-------------------|------|
| Weldability        | hard weldability. |      |
| Flake sensitivity  | predisposed       |      |
| Temper brittleness | not predisposed   |      |

## Heat treatment

1 regimes

| STEP           | TEMPERATURE            | MEDIUM |
|----------------|------------------------|--------|
| Soft annealing | Temperature not stated | —      |

## Designations across standards

40 designations · 7 documented as identical

|                       |                       |          |                                  |                              |
|-----------------------|-----------------------|----------|----------------------------------|------------------------------|
| <b>United States</b>  |                       | 10       | <b>Russia / CIS</b>              | 5                            |
| G93106                |                       | uns      | 14ChN3M                          | gost                         |
| H93100                | This grade's own name | uns      | 14HN3M                           | gost                         |
| H93106                | This grade's own name | uns      | 14KhN3M                          | gost                         |
| 9310                  |                       | aisi-sae | 18KH2N4MA                        | gost                         |
| 9310H                 | This grade's own name | aisi-sae | 18X2H4MA                         | gost                         |
| 9310RH                | This grade's own name | aisi-sae |                                  |                              |
| E9310                 |                       | aisi-sae | <b>Spain</b>                     | 4                            |
| E9310H                | This grade's own name | aisi-sae | 131                              | une                          |
| EX1                   | This grade's own name | aisi-sae | 14NiCrMo131                      | une                          |
| A322                  |                       | astm     | F.1569                           | une                          |
|                       |                       |          | F.1569-14NiCrMo                  | une                          |
| <b>United Kingdom</b> |                       | 6        | <b>United States / Aerospace</b> | 3                            |
| 36C                   |                       | bs       | 6260                             | ams                          |
| 832H13                |                       | bs       | 6265                             | ams                          |
| 832M13                |                       | bs       | 6267                             | ams                          |
| 835M15                |                       | bs       |                                  |                              |
| EN36C                 |                       | bs       | <b>Europe</b>                    | 2                            |
| S157                  |                       | bs       | 1.6657                           | din-en                       |
|                       |                       |          | 14NiCrMo13-4                     | This grade's own name din-en |

|            |       |            |       |
|------------|-------|------------|-------|
| France     | 2     | Poland     | 1     |
| 16NCD13    | afnor | 18H2N4WA   | pn    |
| 16NiCrMo13 | afnor |            |       |
| Italy      | 2     | Hungary    | 1     |
| 15NiCrMo13 | uni   | ~BNCMo 2   | msz   |
| 16NiCrMo12 | uni   | Bulgaria   | 1     |
| Japan      | 1     | 18Ch2N4MA  | bds   |
| SNCM815    | jis   | Austria    | 1     |
| Czechia    | 1     | BOHLERM130 | onorm |
| 16720      | csn   |            |       |

**Note on use.** The data is compiled to the best of our knowledge from publicly available standards and manufacturer documentation. It replaces neither material testing nor an inspection document to EN 10204. Please request a mill certificate to EN 10204 2.1, 3.1 or 3.2 together with your enquiry. The standard in its current valid edition always prevails.

### Enquiry about 131

Quotation, availability, mill certificate or a technical question — directly on the material page.

[Start an enquiry](#)

|                        |                   |              |              |
|------------------------|-------------------|--------------|--------------|
| DATASHEET ONLINE       | GRADE SEARCH      | MATERIAL NO. | ISSUED       |
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